



Shiv Ganga Stainless

Mfrs. of: S.S. Pipes & Tubes

ISO Certified Company - ISO 9001:2015



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Corporate Office

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Factory

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Company Profile

SHIV GANGA STAINLESS is a Hisar (Haryana) based manufacturing company of stainless steel Pipes and Tubes.

Established in 2001 at Hisar, Haryana. Factory covers an area of 4,40,000 sq. ft.

Shiv Ganga Stainless is one of India's most trusted **Stainless Steel Welded Tubes & Pipes manufacturing companies**. With its enviable manufacturing infrastructure, vast experience and depth in understanding of the subject, its capabilities match with the best in business, across the country.

Equipments like fully integrated semi automatic tube mills, solution annealing furnaces, multiple support machines like straightening, cutting, ends facing, polishing, high capacity pickling & passivation setup etc. gives us a consummate versatility that is unparalleled.

Shiv Ganga Stainless tries their best to provide high quality **SS Tubes & Pipes** and has the ability to meet a comprehensive range of customer demands on **Stainless Steel Tubes & Pipes manufacturer**.

The process starts with procuring Raw Material from the reputed producers such as Jindal, Posco etc. After that chemical analysis, physical & mechanical inspection of coil is done at our end then it's rolled, welded and all the essential operations are performed such as such annealing, pickling, passivation, hydro testing, polishing (if customer demands) and final visual inspection is done before marking and packing in order to dispatch respective customer.



Vision

To be the most trusted and preferred brand in Stainless Steel Pipes and Tubes by continuous development and providing quality products and services.



Mission

To be a Value driven organization by providing great quality products and seamless services to the customers / distributors.



Values

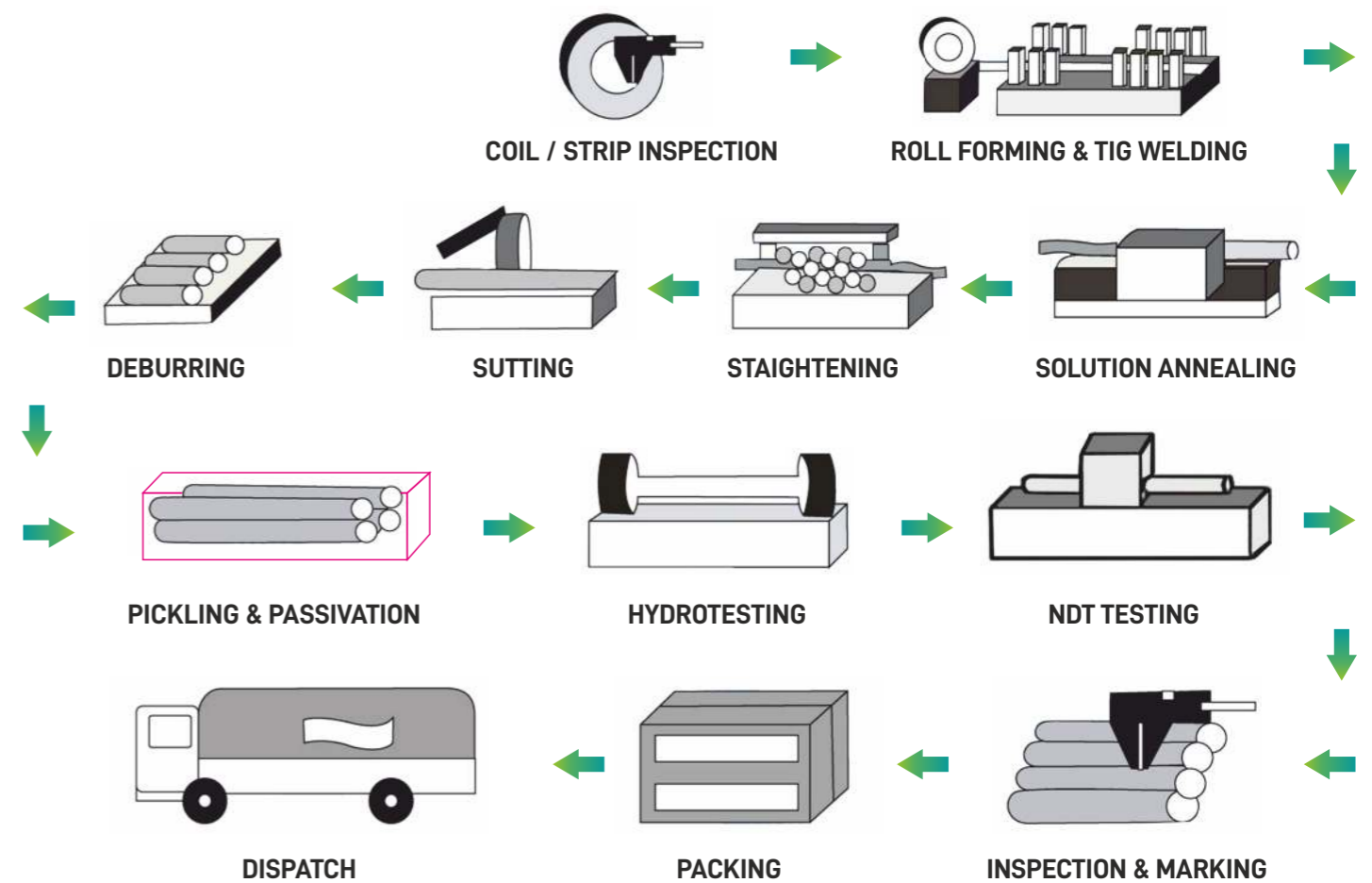
Some of the unique values of Shiv Ganga Stainless' complete combination for Stainless Steel products: The customer is at the center of everything we do. Complete customer satisfaction - in terms of products, services and punctuality - is our base-line.



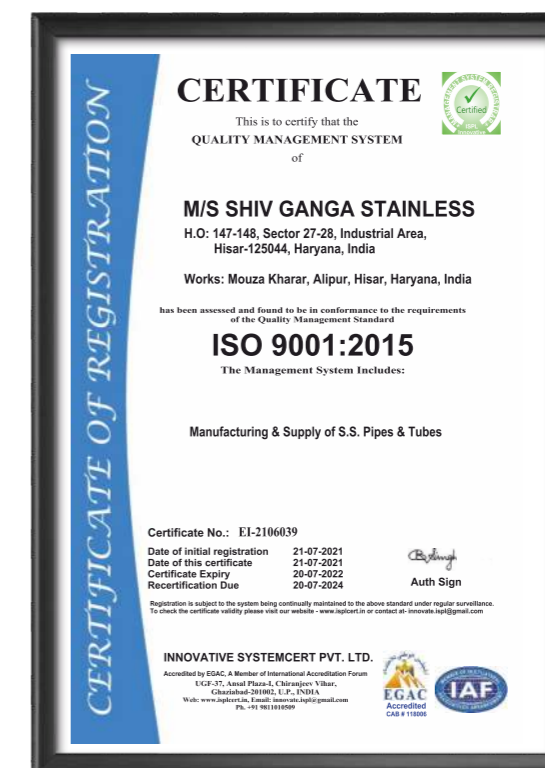
Core Values

- **Integrity** - We will be fair, honest, transparent and ethical in our conduct; everything we do must stand the test of public scrutiny.
- **Unity** - We will invest in our people, enable continuous learning, and build caring and collaborative relationships based on trust and mutual respect.
- **Excellence** - We will be passionate about achieving the highest standards of quality.
- **Pioneering** - We will be bold and agile, courageously taking on challenges, using deep customer insight to develop innovative solutions.

Stainless Steel ERW Pipe / Tube Production Process Flow



ISO Certificate



Stainless Steel ERW Pipes / Tubes Grades & Standards

Grades:	Tp304, 304L, 316, 316L, 316Ti, 317L, 409, 409L, AISI-439, 436, 441, 430, 200 Series.
Standards: (A) ASTM/ASME, DIN , EN Etc.	ASTM A-249 : Welded austenitic steel boiler, Super Heater, Heat Exchanger and Condenser Tubes
	ASTM A-312 : Welded austenitic stainless steel pipes.
	ASTM A-270 : Austenitic Welded stainless steel tubes for general service.
	ASTM A-554 : ASTM A554 Stainless Steel Square & Rectangular Tube.

Stainless Steel Welded Tubes Dimension (S.S. Welded Tube)

Thickness in mm (Size)	0.65	0.80	0.90	0.95	1.00	1.20	1.60	2.00	2.50	3.00	4.00	5.00	6.00
OD in mm	Weight in Kg / Meter												
9.53	0.144	0.175	0.194	0.204	0.214								
12.70	0.196	0.238	0.266	0.279	0.293	0.345	0.445						
15.88	0.248	0.302	0.338	0.355	0.373	0.441	0.572						
19.05	0.299	0.366	0.409	0.430	0.452	0.536	0.699	0.854	1.036	1.205			
20.00				0.453	0.476	0.565	0.737	0.901	1.095	1.277			
25.40				0.581	0.611	0.727	0.953	1.172	1.433	1.682			
31.75				0.733	0.770	0.918	1.208	1.490	1.831	2.159			
33.40				0.772	0.811	0.967	1.274	1.572	1.934	2.283			
38.10				0.884	0.929	1.109	1.462	1.807	2.228	2.636			
42.20				0.981	1.031	1.232	1.626	2.013	2.485	2.944			
45.00				1.048	1.102	1.316	1.738	2.153	2.660	3.154			
48.30				1.126	1.184	1.415	1.871	2.318	2.866	3.402			
50.80				1.186	1.247	1.490	1.971	2.443	3.023	3.590			
60.30					1.485	1.775	2.351	2.919	3.617	4.303			
63.50					1.565	1.872	2.479	3.079	3.818	4.544			
76.20						2.253	2.988	3.715	4.613	5.498			
88.90						2.635	3.497	4.351	5.407	6.451			
101.60						3.016	4.006	4.987	6.202	7.405			
127.00								6.259	7.792	9.313	12.317	15.271	18.175

Stainless Steel Welded Square Section Weight in Kg / Meter

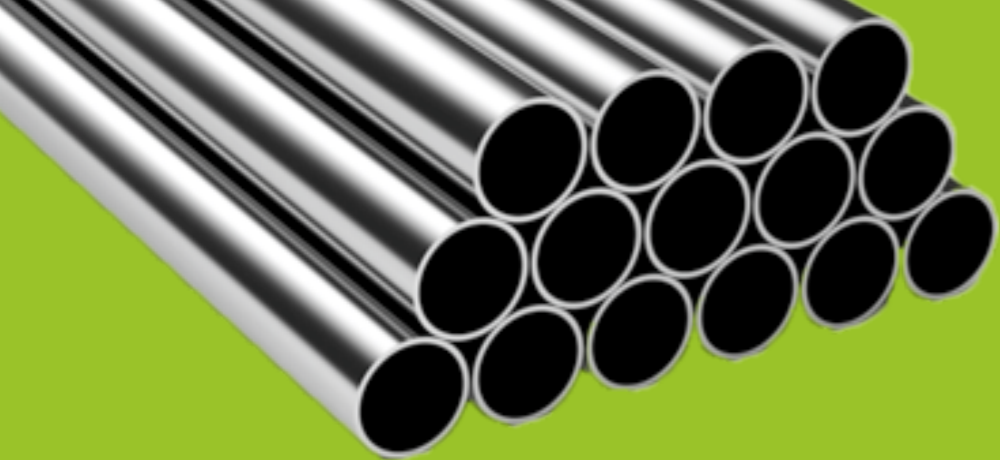
Thickness in mm (Size)	0.65	0.80	0.90	0.95	1.00	1.20	1.60	2.00	2.50	3.00	4.00	5.00	6.00
12.5 X 12.5	0.248	0.303	0.338	0.356	0.373	0.442	0.573						
20 X 20				0.583	0.612	0.728	0.955	1.174	1.436	1.686			
25 X 25				0.734	0.772	0.920	1.210	1.493	1.835	2.164			
30 X 30				0.885	0.931	1.111	1.465	1.811	2.233	2.642			
40 X 40				1.188	1.249	1.493	1.975	2.448	3.029	3.598			
50 X 50					1.568	1.875	2.485	3.086	3.826	4.553			
60 X 60					1.887	2.258	2.994	3.723	4.622	5.509			
80 X 80					2.524	3.022	4.014	4.997	6.215	7.420			
100 X 100								6.272	7.808	9.332	12.342	15.302	18.231
120 X 120								7.547	9.400	11.243	14.891	18.488	22.036
150 X 150									11.790	14.110	18.713	23.267	27.770

Stainless Steel Welded Pipe Dimension (S.S. Welded Nominal Bore Schedule Pipe)

ASTM - A-312			SCH 5		SCH 10		SCH 20		SCH 40		SCH 80	
INCHES	DN	OD	WALL T.	WT/MTR FOR SCH 5	WALL T.	WT/MTR FOR SCH 10	WALL T.	WT/MTR FOR SCH 20	WALL T.	WT/MTR FOR SCH 40	WALL T.	WT/MTR FOR SCH 80
½"	15	21.34	1.65	0.813	2.11	1.016	2.3	1.096	2.77	1.288	3.74	1.648
¾"	20	26.67	1.65	1.033	2.11	1.297	2.5	1.512	2.87	1.710	3.92	2.232
1"	25	33.4	1.65	1.311	2.77	2.124	2.5	1.934	3.38	2.540	4.55	3.286
1.1/4"	32	42.46	1.65	1.686	2.77	2.752	3	2.963	3.56	3.466	4.86	4.574
1.1/2"	40	48.26	1.65	1.925	2.77	3.154	3	3.399	3.69	4.117	5.08	5.490
2"	50	60.33	1.65	2.424	2.77	3.991	3.5	4.979	3.92	5.535	5.54	7.598
2.1/2"	65	73.03	2.11	3.746	3.05	5.342	4	6.911	5.16	8.766	7.01	11.584
3"	80	88.9	2.11	4.584	3.05	6.554	4	8.500	5.49	11.462	7.62	15.502
3.1/2"	90	101.6	2.11	5.255	3.05	7.523	4.5	10.937	5.74	13.772	8.08	18.914
4"	100	114.3	2.11	5.926	3.05	8.493	4.5	12.367	6.02	16.316	8.56	22.656
5"	125	141.3	2.77	9.606	3.4	11.736	5	17.058	6.56	22.124	9.53	31.432
6"	150	168.28	2.77	11.477	3.4	14.032	6.35	25.737	7.12	28.721	10.98	43.231
8"	200	219.08	2.77	15.000	3.76	20.2643681	6.35	33.811	8.18	43.181	12.7	65.604
10"	250	273.05	3.4	22.951	4.19	28.197	6.35	42.389	9.28	61.268	12.7	82.760
12"	300	323.9	3.96	31.717	4.57	36.527	6.35	50.472				
14"	350	355.6	3.96	34.860	4.78	41.973	7.92	68.923				
16"	400	406.4	4.19	42.189	4.78	48.051	7.92	78.994				

Stainless Steel Welded Rectangular Section Weight in Kg / Meter

Thickness in mm (Size)	0.65	0.80	0.90	0.95	1.00	1.20	1.60	2.00	2.50	3.00	4.00	5.00	6.00
13 X 26				0.568	0.596	0.71	0.930	1.143					
13 X 38				0.749	0.788	0.939	1.236	1.525					
12 X 63				1.113	1.17	1.398	1.847	2.290					
20 X 30				0.734	0.771	0.92	1.210	1.493	1.835				
20 X 40				0.885	0.931	1.111	1.465	1.811	2.233	2.642			
25 X 75					1.568	1.875	2.485	3.086	3.826	4.553			
50 X 25					1.170	1.398	1.847	2.289	2.830	3.359			
40 X 60					1.568	1.875	2.485	3.086	3.826	4.553			
65 X 35					1.568	1.875	2.484	3.086					
80 X 40					1.887	2.258	2.994	3.723	4.622	5.510	7.246	8.932	10.568
100 X 50						2.831	3.759	4.678	5.817	6.944	9.156	11.320	13.434
150 X 100									9.799	11.721	15.528	19.284	22.991
100 X 200									11.790	14.110	18.713	23.267	27.770



PRODUCTS

APPLICATIONS



- | Aerospace
- | Dairy Industry
- | Oil & Gas
- | Power Plant
- | Automobile Industry
- | Food Processing Industry
- | Petrochemical Plant
- | Refinereries Plant
- | Bio Ethanol
- | Heat Exchanger
- | Pharmaceutical Industry
- | Sugar Plant



Aerospace



Automobile Industry



Bio Ethanol



Dairy Industry



Food Processing Industry



Heat Exchanger



Oil & Gas



Petrochemical Plant



Pharmaceutical Industry



Power Plant



Refinereries Plant



Sugar Plant